

## Technical Data

Sample Name		Epoxy Glue	
1	Hardening time (Dry time) (Min)	>30 ( <b>common</b> )	
2	Flexibility (MPa)	≥2000	
3	Impact strength (KJ/m <sup>2</sup> )	≥3.0	
4	Tension share strength (MPa)	≥8.0	
5	Pressing share strength	Standard conditions 48h	≥10.0
		Flooded conditions 168h	≥7.0
		Heat treatment 80°C , 168h	≥7.0
		Freeze-thaw cycle 50 times	≥7.0
	Remarks	1. Sample proportion: A:B=1:1(W/W) 2. Freeze-thaw cycle: -20°C4h→Normal water for a 4h cycles	